

**120.230 "I-1" Industrial District, Restricted.**

**A. Description of District:**

The purpose of this district classification is to establish a zone where designated industrial activities may locate which produce a minimum amount of adverse effect on adjoining premises, which are more uniform in character, and which provide for a higher quality industrial land use. In this regard, no building or premises shall be used, and no building shall hereafter be erected or altered within a Restricted Industrial District unless otherwise provided in this Ordinance, except for one or more of the following uses and subject to the following conditions and limitations:

**B. Permitted Uses:**

1. Wholesale distributor of goods and merchandise.
2. Offices and office buildings incidental to operations of permissible uses within this district.
3. Essential services, municipal or public utility buildings.
4. Assembly of merchandise such as electrical appliances, electronic or precision instruments and articles of similar nature.
5. Packaging of previously prepared materials.
6. Printing, lithography, blueprinting, and similar uses.
7. Processing or compounding commodities such as drugs cosmetics pottery, plastics, and food products.
8. Machine shop.
9. Non-ferrous casting foundries.
10. Crematories.
11. Contractors' workshops.

**C. Conditional Uses:**

The following uses are permitted by right if the required regulations can be met:

1. Fully enclosed warehouses. (Except live fowl or animals, commercial explosives or above or below ground bulk storage of flammable liquids, or gases, unless and only to the extent that such storage of liquids or gases is directly connected to energy or heating on the premises).
2. Private Solar Energy Systems when in accordance with Section 120.470.
3. Accessory uses or buildings when in accordance with Section 120.410.

**D. Special Exception Uses:**

All Special Exception Uses are subject to the provisions noted herein as well as the requirements of Section 120.420.

1. Mining, excavation and/or removal, by transporting same off the premises, of earth or any earth minerals (including gravel) exceeding 250 cubic yards in amount, and temporary on-site processing of such earth or earth minerals, in accordance with the provisions of Section 120.490.
2. Gasoline service stations.
  - a. The use shall have frontage on a secondary road or greater.
  - b. The use shall have off-street parking facilities to satisfy peak parking needs.
  - c. Building and activities (including, but not limited to, parking, drive aisles, etc.) shall not be closer than 200 feet to adjacent residentially zoned properties.
  - d. Gasoline pumps or other service appliances shall be set back at least 20 feet from the lot line.
3. Mining, excavation, quarrying, removal of earth or earth minerals (including gravel), on-site processing, mining, and related businesses subject to conditions and limitations set forth in Section 120.490.
4. Small manufacturing, compounding, and assembly facility provided that:

- a. The land area does not exceed ten acres.
  - b. Will not cause a detrimental impact on the surrounding properties due to noise, vibration, odor, smoke, liquid waste, light, or traffic.
  - c. All manufacturing, compound and/or assembling or treatment of articles must be done within a fully enclosed building.
5. Automobile and truck repair garage.
- a. The use shall have frontage on a secondary road or greater.
  - b. The use shall have off-street parking facilities to satisfy peak parking needs.
  - c. Building and activities (including, but not limited to, parking, drive aisles, etc.) shall not be closer than 100 feet to adjacent residentially zoned properties.
  - d. No major repairs or dismantling shall be permitted outside of a closed structure.
6. Recreational equipment sales.
- a. The use shall have frontage on a secondary road or greater.
  - b. The use shall have off-street parking facilities to satisfy average parking needs.
  - c. Building and activities (including, but not limited to, parking, drive aisles, etc.) shall not be closer than 100 feet to adjacent residentially zoned properties.
  - d. No major repairs or dismantling shall be permitted outside of a closed structure.
7. Commercial recreation enterprises.
- a. The use shall have frontage on a secondary road or greater.
  - b. The use shall have off-street parking facilities to satisfy peak parking needs.

- c. Building and activities (including, but not limited to, parking, drive aisles, etc.) shall not be closer than 100 feet to adjacent residentially zoned properties.
- 8. Machinery and heavy equipment sales.
  - a. The use shall have frontage on a secondary road or greater.
  - b. The use shall have off-street parking facilities to satisfy average parking needs.
  - c. Building and activities (including, but not limited to, parking, drive aisles, etc.) shall not be closer than 100 feet to adjacent residentially zoned properties.
  - d. No major repairs or dismantling shall be permitted outside of a closed structure.
- 9. Mini-warehouse business. Fully enclosed storage buildings and/or outdoor storage.
  - a. The distance between buildings shall be not less than 30 feet.
  - b. No outdoor storage, i.e., storage outside a fully enclosed building, except with approval by the Planning Commission.
  - c. The perimeter of the site shall be fenced with chain-link or metal mesh, the opening of which shall not exceed two and-one-fourth (2¼) inches, such fencing to be a minimum of 6 feet in height.
  - d. No storage of industrial or commercial goods or materials. Residential or office storage is permitted.
  - e. The use shall have frontage on a secondary road or greater.
  - f. The use shall have off-street parking facilities to satisfy average parking needs.
  - g. Building and activities (including, but not limited to, parking, drive aisles, etc.) shall not be closer than 100 feet to adjacent residentially zoned properties.

10. Outdoor Storage subject to Section 120.350.

11. Planned Industrial Park Development:

a. Purpose.

To allow more than one unrelated principal structure to be erected and maintained on the same lot, parcel or building site.

b. Minimum Size.

20 acres.

c. Street Access.

Minimum two access streets unless otherwise waived. Streets/Roads, public or private, must be paved and must meet Kalamazoo County Road Commission standards.

d. Traffic Lanes.

External and Internal traffic lanes may be required as set forth in the Ordinance in cooperation with the County Road Commission.

e. Exceptions.

Exceptions may be granted with regard to building height, area, setback, frontage, lot, sign, and yard requirements by the Planning Commission provided public safety and welfare is maintained.

f. Building Permits.

All building permits are subject to the conditions and limitations placed on the project by the Planning Commission.

g. Certification.

Street and easement dedications must be certified prior to the issuance of a building permit.

h. Parking.

Parking area must be of concrete or asphalt materials.

**E. Prohibited Uses:**

Nothing herein contained shall be construed to allow any of the following types of operations or uses within this district classification:

1. Ready-mix concrete and asphalt plants.
2. Refineries, smelting plants and foundries.
3. Slaughterhouses.
4. Commercial incinerator businesses.
5. Truck terminals or motor freight warehousing terminals.
6. Any other uses not compatible with the purposes and intent of the “I-1” Industrial District, Restricted.

**F. Conditions and Limitations:**

1. All operations must be carried on within fully enclosed buildings except for the following:
  - a. Outdoor storage of products or material shall be subject to approval of a special exception use.
  - b. Delivery operations, which must not involve excessive noise, excessive fumes, or any excessive nuisance to adjacent premises.
2. No building shall be located within 150 feet from the boundaries of a Residential District classification. Any building or structure which exceeds 25 feet in height as measured from the lowest abutting grade level shall be set back one additional foot for each foot of height in excess of 25 feet from all boundary lines of the site.
3. Adequate off-street parking shall be maintained in accordance with Section 120.310.

4. All land of any individual site in use hereunder, not occupied by buildings, structures, improved parking areas or storage areas, shall be maintained in a neat and attractive manner, free of junk and debris and excessive uncontrolled growth. All land areas abutting a public or private street shall be landscaped and maintained in a neat and attractive manner, with grass, shrubbery, or other comparable attractive growth or materials.
5. Streets and drives servicing the buildings must have a right-of-way width of 66 feet where said street or drive connects or is intended to connect to adjoining property. All other streets and drives may be constructed of 24 feet of traveled area upon a 30-foot right-of-way. All streets and drives shall be constructed and maintained so as to be dust free.
6. Lighting of all types shall be so arranged that it does not produce unreasonable glare upon adjoining premises.
7. No exposed or outdoor loading and unloading docks or areas shall face any adjoining residential zone unless the same are screened therefrom by other buildings, structures, or natural screening adequate to obscure the view thereof from such adjoining residential area.
8. Water and sanitary sewer shall be utilized if available within 300 feet of any portion of the site and the user of the site uses or reasonably anticipates using more than 1,000 gallons of water per 24-hour period. Surface drainage shall be through storm sewers or shall be disposed of upon the site. Leaching basins shall be fenced to prevent danger to the general public.
9. No use shall be allowed which shall emanate noise or glare to such an extent as will be a nuisance or annoyance to owners or occupants of surrounding premises, nor which violates the "air quality standard" established by the Michigan Air Pollution Control Commission.

**G. Screening:**

Screening shall be provided in accordance with Section 120.350.

**H. Lot, Parcel or Building Site, Yard, and Area Requirements:**

Except as specified herein, the lot, yard, and area requirements shall be as specified in Section 120.600.

**I. Related Principal Structure or Building:**

Principal building or structure shall be defined as a building which is primarily occupied or devoted to the principal use of the lot parcel or building site and is owned and occupied by the title holder of the lot parcel or building site or a legal business entity principally owned by the title holder of the lot parcel or building site and operated on an integrated single industrial operation. Any principal building or structure leased, or any necessary building or structure subleased to any person or legal business entity other than that owned by the title holder of the lot parcel or building site shall constitute a separate principal building for purposes of this section.

**J. Principal Buildings or Structures Allowed.**

Not more than one (1) unrelated principal building or structure may be constructed on a lot, parcel, or building site, except in accordance with Planned Industrial Park Development as set forth in Section 120.230 D.11.

[Ord. No. 239, eff 9/27/2016]

[Ord. No. 245, eff 11/26/2017]

[Ord. No. 255, eff 08/31/2023]

**120.600 Schedule of Lot, Parcel, Building Site, Yard and Area Requirements.**

**MINIMUM LOT, PARCEL, BUILDING SITE, FRONTAGE WIDTH (FT.)**

<i>Principal Structure</i>	"A"	"R-1"	"R-2"	"R-3"	"R-4"	"R-5"	"R-6"
Single-Family	132(G)(I)	132(G)(I)	132(G)(I)	132(G)(I)	N/A	N/A	***
Two-Family	132(G)(I)	132(G)(I)	N/A	132(G)(I)	132(G)(I)	132(G)(I)	***
Multiple-Family	N/A	N/A	N/A	N/A	200(A)(I)	300(A)(I)	***

**MINIMUM LOT, PARCEL OR BUILDING SITE AREA PER DWELLING UNIT (SQ. FT.)**

<i>Principal Structure</i>	"A"	"R-1"	"R-2"	"R-3"	"R-4"	"R-5"	"R-6"
Single-Family	22.275 (A), (G), (H)	22.275 (A), (G), (H)	22.275 (A), (G), (H)	22.275 (A), (G), (H)	N/A	N/A	***
Two-Family	22.275 (A), (G), (H)	22.275 (A), (G), (H)	N/A	13,500 (A), (G)	13,500 (A), (G)	N/A	
Multiple-Family	N/A	N/A	N/A	N/A	(D)	(D)	

**MAXIMUM BUILDING HEIGHT OF RESIDENTIAL STRUCTURE (FT.)**

<i>Principal Structure</i>	"A"	"R-1"	"R-2"	"R-3"	"R-4"	"R-5"	"R-6"
All Residential Structures	35	35	35	35	35(C)	35	N/A

**MAXIMUM BUILDING COVERAGE OF LOT, PARCEL OR BUILDING SITE (%)**

	"A"	"R-1"	"R-2"	"R-3"	"R-4"	"R-5"	"R-6"
Maximum Coverage	10%	15%	15%	20%	30%	30%	N/A

**MINIMUM FLOOR AREA PER DWELLING UNIT (ABOVE GRADE) (SQ. FT.)**

The minimum ground floor area for a two story dwelling shall be 600 square feet.

<i>Principal Structure</i>	"A"	"R-1"	"R-2"	"R-3"	"R-4"	"R-5"	"R-6"
Single-Family	1040 (J)	1040 (J)	1040 (J)	900 (J)	(B)	(B)	***
Two-Family	720 (J)	720 (J)	N/A	720(J)	720 (J)	N/A	N/A
Multiple-Family	N/A	N/A	N/A	N/A	(B)	(B)	N/A

**MINIMUM FRONT YARD SETBACK (FT.)**

<i>Principal Structure</i>	"A"	"R-1"	"R-2"	"R-3"	"R-4"	"R-5"	"R-6"
Primary Road	50 ft.	50 ft.	50 ft.	50 ft.	50 ft.	50 ft.	***
Secondary Road	40 ft.	40 ft.	40 ft.	40 ft.	40 ft.	40 ft.	***

**MINIMUM SIDE YARD SETBACK (FT.)**

<i>Principal Structure</i>	"A"	"R-1"	"R-2"	"R-3"	"R-4"	"R-5"	"R-6"
The Percent of Lot, Parcel or Building Site Width at the Setback Line with a Maximum of 15 ft.	10% or Maximum 15 ft.	10% or Maximum 15 ft.	10% or Maximum 15 ft.	10% or Maximum 15 ft.	15 ft. or ½ building height, whichever is greater	15 ft. or ½ building height, whichever is greater	***

**MINIMUM REAR YARD SETBACK (FT.)**

<i>Principal Structure</i>	"A"	"R-1"	"R-2"	"R-3"	"R-4"	"R-5"	"R-6"
All Primary Structures	15 ft.	15 ft.	15 ft.	15 ft.	40 ft. or ¾ building height, whichever is greater	40 ft. or ¾ building height, whichever is greater	***

Accessory buildings and uses shall be subject to the same setback provisions as the principal structures, unless otherwise indicated.

<i>Accessory Structures &amp; Uses</i>	"A"	"R-1"	"R-2"	"R-3"	"R-4"	"R-5"	"R-6"
Accessory Structures & Uses	F	F	F	F	F	F	F

**MINIMUM REAR YARD (FT.)**

<i>Accessory Structures &amp; Uses</i>	"A"	"R-1"	"R-2"	"R-3"	"R-4"	"R-5"	"R-6"
All Accessory Structures & Uses	15 ft.	15 ft.	15 ft.	15 ft.	15 ft.	15 ft.	15 ft.

**MAXIMUM HEIGHT (FT.)**

<i>Accessory Structures &amp; Uses</i>	"A"	"R-1"	"R-2"	"R-3"	"R-4"	"R-5"	"R-6"
All Accessory Structures & Uses	See Sec. 120.410	See Sec. 120.410	See Sec. 120.410	See Sec. 120.410	See Sec. 120.410	See Sec. 120.410	See Sec. 120.410

**\*\*MINIMUM LOT, PARCEL, BUILDING SITE, FRONTAGE WIDTH (FT.)**

<i>Principal Structure</i>	"C-1"	"C-2"	"C-3"	"CBD"	"I-1"	"I-2"	"I-3"
Principal Structure	82.5(I)	82.5(I)	132(I)	82.5(I)	132(I)	132(I)	132(I)

**MAXIMUM BUILDING HEIGHT OF STRUCTURE (FT.)**

<i>Principal Structure</i>	"C-1"	"C-2"	"C-3"	"CBD"	"I-1"	"I-2"	"I-3"
All Structures	35	35	35	35	35	35	35

**MAXIMUM BUILDING COVERAGE OF LOT, PARCEL OR BUILDING SITE (%)**

	"C-1"	"C-2"	"C-3"	"CBD"	"I-1"	"I-2"	"I-3"
Maximum Coverage	50%	50%	50%	50%	50%	50%	50%

**MINIMUM FRONT YARD SETBACK (FT.)**

<i>Principal Structure</i>	"C-1"	"C-2"	"C-3"	"CBD"	"I-1"	"I-2"	"I-3"
Primary Road	50 ft.	50 ft.	50 ft.	50 ft.	50 ft.	50 ft.	50 ft.
Secondary Road	40 ft.	40 ft.	40 ft.	40 ft.	40 ft.	40 ft.	40 ft.

**MINIMUM SIDE YARD SETBACK (FT.)**

<i>Principal Structure</i>	"C-1"	"C-2"	"C-3"	"CBD"	"I-1"	"I-2"	"I-3"
All Principal Structures	0 ft. (K)	0 ft. (K)	25 ft. (K)	0 ft. (K)	15 ft. (E)	25 ft. (E)	25 ft. (E)

**MINIMUM REAR YARD SETBACK (FT.)**

<i>Principal Structure</i>	"C-1"	"C-2"	"C-3"	"CBD"	"I-1"	"I-2"	"I-3"
All Principal Structures	0 ft. (K)	0 ft. (K)	75 ft. (K)	0 ft. (K)	15 ft. (E)	25 ft. (E)	25 ft. (E)

Accessory buildings and uses shall be subject to the same setback provisions as the principal structures.

<i>Accessory Structures &amp; Uses</i>	"C-1"	"C-2"	"C-3"	"CBD"	"I-1"	"I-2"	"I-3"
All Accessory Structures & Uses	F	F	F	F	F	F	F

**MINIMUM SIDE YARD SETBACK (FT.)**

<i>Accessory Structures &amp; Uses</i>	"C-1"	"C-2"	"C-3"	"CBD"	"I-1"	"I-2"	"I-3"
All Accessory Structures & Uses	0 ft. (K)	0 ft. (K)	25 ft. (K)	0 ft. (K)	15 ft. (E)	15 ft. (E)	15 ft. (E)

**MINIMUM REAR YARD SETBACK (FT.)**

<i>Accessory Structures &amp; Uses</i>	"C-1"	"C-2"	"C-3"	"CBD"	"I-1"	"I-2"	"I-3"
All Accessory Structures & Uses	0 ft. (K)	0 ft. (K)	25 ft.	0 ft. (K)	15 ft. (E)	15 ft. (E)	15 ft. (E)

**MAXIMUM HEIGHT (FT.)**

<i>Accessory Structures &amp; Uses</i>	"C-1"	"C-2"	"C-3"	"CBD"	"I-1"	"I-2"	"I-3"
All Accessory Structures & Uses	35 ft.	35 ft.	35 ft.	35 ft.	35 ft.	35 ft.	35 ft.

\*\* IN NO CASE SHALL THE MINIMUM ROAD FRONTAGE BE LESS THAN 66 FEET.

\*\*\* SUBJECT TO ACT NO. 409 OF THE PUBLIC ACTS OF 1976 AND MICHIGAN MOBILE HOME COMMISSION & DEPARTMENT OF PUBLIC HEALTH REGULATIONS.

- (A) Measured from road right-of-way.
- (B) 0 Bedrooms (Efficiency Apartment) – 400 square feet.  
1 Bedroom – 500 square feet.  
1 or More Bedrooms – 150 square feet for each additional bedroom above one.
- (C) The maximum height shall be two stories excluding basements.
- (D) A multiple dwelling may not cover more than 30% of the ground area of the lot, parcel or building site upon which it is located.
- (E) No building shall be located within 150 feet from the boundaries of any residential district classification. Any building or structure which exceeds 25 feet in height, as measured from the lowest abutting grade level shall be setback one additional foot for each foot of height in excess of 25 feet from all boundary lines of the site.

- (F) Accessory buildings and uses shall be located in the rear of said lot, parcel or building site, unless the lot is equal to or in excess of 2.5 acres in which case the accessory building or use may be located to the side or in front of the principal structure so long as the accessory building is set back a distance equal to twice the minimum front yard setback as set forth in the particular zoning district in which they are located.
- (G) In residential plats, and/or site condominiums, the minimum lot size of building site shall be as provided in the Township Subdivision Control Ordinance or the Township Site Condominium Ordinance, respectively.
- (H) Where the minimum requirements of the Ordinance require a structure larger than a majority of houses in the area, dwelling unit size may be appealed to the Zoning Board of Appeals.
- (I) The minimum lot, parcel or building site frontage shall be continuous uninterrupted lineal footage as measured at the point the lot, parcel or building site abuts the public or private street, road or highway.
- (J) Attached garages shall not exceed the square footage of the ground floor area of the dwelling unit to which they are attached.
- (K) No building shall be erected within 10 feet from the boundaries of any residential district classification or not less than 10% of the frontage of parcel which building will be erected upon, whichever is greater. (Maximum setback requirement is 50 feet unless otherwise specified.)
- (L) Structural additions, such as patios, decks or similar improvements that do not require a building permit, may be located in the front yard, provided such improvement does not extend past one-half the required front yard setback.

[Ord. No. 255, eff 05/26/2020]

[Ord. No. 257, eff 02/25/2021]